

Injection 3024U

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Injection

Dry as molded

Characteristic		Unit	Test method	Measured value
Mechanical Characteristics				
Tensile stress at yield		MPa	ISO 527-1,2	45
Tensile strain at break		%		> 50
Tensile modulus		GPa		1.5
Flexural strength		MPa	ISO 178	59
Flexural modulus		GPa		1.5
Charpy notched impact strength		kJ/m ²	ISO 179-1/1eA	5
Rockwell hardness	R.Scale	-	ISO 2039-2	105
	M.Scale			-
Thermal Characteristics				
Melting temperature		° C	ISO 11357	175~181
Coeff. of linear thermal expansion		x10 ⁻⁵ /° C	ISO 11359-2	13
Temperature of deflection under load	0.45 MPa	° C	ISO 75-1,2	90
	1.8 MPa	° C		45
Electical Characterisitics				
Volume resistivity		Ω cm	JIS K6911	10 ¹⁵
Electric strength		kV/mm	IEC 60243-1	-
Relative permittivity		-	IEC 60250	-
Arc resitance		s	D-495(ASTM)	-
C.T.I		UL index	UL746A	-
Others				
Density		g/cm ³	ISO 1183-3	1.02
Water absorption	23 ° C, 50 %RH	%	UBE method	0.7
Molding shrinkage	MD	%	UBE method(30x100x3t)	0.9
	TD			1.2
Nomenclature accdording to ISO 1874-1				PA12, XH, 18-010